BUSINESS MODEL DESIGN USING BUSINESS PROCESS MODELLING:
Case of Slovenian Transport Logistics Cluster creation

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ABSTRACT
In the pursuit of enhanced competitiveness organisations are today searching for innovative business models in order to foster economic benefits. In Slovenia, several clusters are being formed, including the Slovenian Transport Logistics Cluster (STLC) as one of the most important. The STLC is currently in the stage of dynamic growth, demanding business model formation and adequate informatisation. The main goal of the paper is to present the STLC business model creation, bridging the gap between Supply Chain Management (SCM) and e-Logistics. The business model creation is presented in several phases. The first phase involves business modelling of the existing business processes of organisations (AS-IS model). The results of the first phase allow an in-depth view of the STLC that is used in the future in the business model setup. Next, TO-BE processes are created which are to be implemented and supported via informatisation. Business model should enable homogenous and transparent business activity between cluster members. The purposes of the business model creation is to standardize business processes, allow cost cutting and improve business performance, reduce operating times, support asset management, and trace shipments which are the basics of economic competitiveness.

INTRODUCTION
Tougher competition in all industrial sectors sharpened by globalization and the fall in global supply is forcing companies to optimize their business processes and adopt new ways of achieving mergers or partnerships that directly lead to lower business costs. With these strategic alliances new management strategies are being formed, such as clusters, Supply Chain Management (SCM), e-logistics etc. Some authors suggest that logistics are ‘worth’ 10% to 12% of Gross Domestic Product-GDP (Sahay, 2003). According to AMR research (Challener, 2001), e-logistics has the potential to cut costs by 10%. Based on these two references we can conclude that e-logistics can save our money by up to 1.2% of GDP. It is therefore no surprise that in the last few years’ top management in highly effective companies such as Hewlett-Packard, Compaq, Digital Equipment Corporation, Xerox, Dell and Benetton Group has been in favor of the supply chain and therefore e-logistics (Romano, 2003). There is a collection of literature indicating the importance of clusters and networks not only between firms, but along the value chain and across industries. The networks involved in these clusters are integral to knowledge generation and diffusion, technology transfer, sharing risks and costs, allowing firms to access new markets and opportunities and, finally, building a comparative advantage in the global market. Porter (Porter, 1990) defines clusters as geographic concentrations of interconnected companies, specialized suppliers, service providers, firms in related industries, and associated institutions. He proposes a model that provides conditions that have to be met for a firm to be internationally competitive and successful. This model focuses on four primary conditions which he arranges in a diamond-shaped diagram: factor conditions, demand conditions, structures of firms and rivalry and related and supporting industries. The ‘Related and Supporting Industries’ feature of the diamond denotes the importance of clustering for developing an international competitive advantage incorporating two features of a healthy cluster: the presence of vertical support through internationally competitive supplier industries which ensure cost-effective and speedy deliveries; and the presence of horizontal support in internationally competitive related industries to co-ordinate and share activities with and to stimulate local competition.

In this article STLC business model setup will be presented through the project called “The Modeling, Analyzing and Renovation, Standardization and Informatisation of Business Processes of the Slovenian Transport Logistics Cluster”, which is being carried out by the Business Informatics Institute of the Faculty of Economics at the University of Ljubljana, Slovenia.
Informatisation offers logistics companies not only better connectivity with their customers and suppliers but also improved performance and faster responses. For all logistics companies it is assumed that they control the global logistics chain of their customers and therefore depend on the successful implementation of information technologies which leads to lower inventory costs, better customer retention, asset management etc.

THE TRANSPORT LOGISTICS CLUSTER IN SLOVENIA

The STLC was formed to compete with the European logistics market. It is an association of 12 companies and 3 institutions: freight forwarding and shipping agencies, port services, ecological and university research institutions. Currently, transportation-logistics service suppliers within the STLC prepare common education programmes, market presentations, equipment acquisitions and complete service developments. The STLC’s vision is to create comprehensive conditions for its members that enable them to offer full logistical support above and beyond the Slovenian transportation route relative to the markets of Central and South-east Europe. Slovenia is encountering fiercer competition by virtue of it having joined the European Union on 1 May 2004 and it is only through harmonious co-operation between the companies associated in the STLC that they can succeed in the European market. Slovenia has all the attributes of a distribution and logistics hub: a fortuitous geographical position at the heart of the region intersected by traditional trade and transport routes – the location of choice for international companies planning their future regional distribution set-up.

Two pan-European transport corridors (No. 5 linking Barcelona and Kiev, and No. 10 from Salzburg to Thessalonica) intersect in Ljubljana, the capital of Slovenia. Slovenian companies’ excellent track record in the logistics business coupled with modern transport infrastructure is a proven recipe for high-quality and cost-competitive services tailored to clients’ needs. As an EU member state Slovenia is a gateway for Asian and EU manufacturers and traders to faster and more reliable trade routes that meet at fully equipped logistics centers.

Shipping to Slovenia’s only cargo port – the Port of Koper – means gaining 7 to 10 days for ships arriving from Asia compared to sailing to Europe’s northern ports. Its total maritime throughput is about 15 million tones. There are currently 11 modern, fully equipped terminals specializing in various types of goods, storage faculties for general cargo and several special warehouses. Special advantages are available in the 4.7 sq. km. of the port’s economic zone with its 324,000 sq. m. of covered and sheltered warehouse facilities and slightly less than 1 million sq. m. of open-air storage. The motorway density in Slovenia is higher than the EU-25 average and the links with the neighboring EU member states and South-east Europe are equally good. Currently, there are over 500 km of well-maintained motorways and 1,050 km of trunk roads. The extended motorway network is scheduled for completion by 2013.

As the railway service is regaining its importance, modernization of this infrastructure is one of the national priorities. Freight traffic is well-developed while the rail links between the Adriatic Sea and the landlocked CEE countries offer many opportunities. Both freight and passenger services with South-east Europe have expanded in the last few years. The national rail operator Slovenian Railways (SZ) runs both passenger and freight services and possess a railway infrastructure, including 60,000 sq. m. of warehouse space.

Three international airports provide easy access by air to Slovenia. The central Slovenian airport and cargo facility is Aerodrome Ljubljana located 25 km from the capital. Scheduled flights operated by several airlines carry passengers to important European destinations. The airport was recently renovated, its infrastructure extended and the cargo terminal modernized. Maribor Airport mostly handles cargo transport whereas Portoroz Airport only has facilities for smaller planes. Slovenia is well situated to serve the markets of Central, Eastern and South-east Europe. Thanks to its strategic geopolitical position and decades of close economic ties with its neighbors, Slovenian companies are true connoisseurs of the regional markets. This also includes knowledge of the various languages, differences in legislation and, particularly, mentality along with a business culture in specific areas which originates from personal ties maintained over many years.

Transit traffic has always played an important role as traditional transport. As traditional trade routes are being reopened, there is a clear upswing in road and rail transport services. Further, Slovenian transport and logistics companies have been proactive in the last few years in exploiting investment opportunities in South-east European markets where Slovenia is one of the most important foreign investors. Slovenian freight forwarders, carriers and warehouse operators have up-to-date fleets of vehicles and mechanized and computerized warehouses with state-of-the-art technology. Ever more firm offers their customers modern logistics hubs, along with the possibility of outsourcing complete logistics services. The number of companies specializing in transport services forging strategic links is rising and the focus on transport is broadening to include the full range of logistics activities. Slovenian logistics companies and related organizations are joining forces in the TLC.
New warehouse facilities and distribution centers are being built to satisfy requirements following Slovenia’s accession to the EU as warehouses in areas bordering other EU countries are being used in the transit business (http://www.investslovenia.org/industries/logistics_and_distribution/, 2008).

The reason underlying the STLC’s creation is the growth in TLC formations worldwide, especially in Europe (Figure 1). From the STLC’s point of view the following European TLCs are especially relevant since they represent direct competition:

- Cluster Transport Logistique Wallonie Belgium (http://clusters.wallonie.be/transport-logistique/en/)
- Unitrans Holdings (http://www.unitrans.co.za/content/operation_freight_logistics.asp)
- Turku Logistics Cluster (http://info.tse.fi/logonbaltic/uudetsivut/files/Brussels/07_Hirvilammi%202016102007.pdf)

**Figure 1. European TLCs**

**SUPPLY CHAIN MANAGEMENT, LOGISTICS AND E-LOGISTICS**

With the development of information technologies and information knowledge it was discovered that SCM and e-logistics have a close connection with logistics. The successful integration of SCM depends on the implementation of e-business in logistics, called e-logistics. Later these two terms are reflected in the system of e-logistics which, along with the use of modern information technology, complements SCM and logistics.

SCM as a management category has strongly evolved in the last few decades, introducing several key issues spanning from the strategic to the operational level (Simchi-Levi et al., 2005):

- the strategic level deals with decisions with a long-lasting effect on the firm. This includes decisions regarding the number, location and capacity of warehouses and manufacturing plants, as well as the flow of material through the logistics network.
- the tactical level includes decisions typically updated anywhere between once a quarter and once a year. These entail purchasing and production decisions, inventory policies and transportation strategies including the frequency with which customers are visited.
- the operational level refers to day-to-day decisions such as scheduling, lead-time quotations, routing, and truck loading.

In this paper we introduce and discuss business process modeling and renovation as a methodology that supports TLC members in their strategic-level decisions.

**Supply Chain Management**

In the last few years companies have been increasingly realizing that the efficiency of their business depends heavily on collaboration and co-ordination with their suppliers and customers (Hieber, 2002). In order to boost their competitiveness they carefully manage the supply chain.

A supply chain is the stream of processes involved in moving goods and services from the customer order through the raw materials stage, supply, production, and distribution of products to the customer. All organizations have supply chains of varying degrees depending on the size of the organization and type of product manufactured. These networks obtain supplies and components, change these materials into finished products and then distribute them to the customer.

Managing the chain of events in this process is what is known as Supply Chain Management. Effective management must involve coordinating all the different links in this chain as quickly as possible without losing any quality or customer satisfaction, while still keeping costs down.

According to Chopra and Meindl (Chopra and Meindl, 2001), a supply chain consists of all the stages involved, directly or indirectly, in fulfilling a customer request. A supply chain not only includes the manufacturer and suppliers but also transporters, warehouses, retailers, and customers themselves. Within each organization, such as a manufacturer, the supply chain includes all functions involved in meeting
a customer’s request. These functions include, but are not limited to, new product development, marketing, operations, distribution, finance, and customer service. Further, Supply Chain Management entails the design, maintenance and operation of supply chain processes to the satisfaction of end users.

Within a TLC a supply chain is organized through transporters, transport organizers, warehouses and financial operators. An orderer no longer looks for the cheapest transportation but the cheapest transport option seeks the chance to execute an order. Integration of the SCM philosophy in logistics processes naturally calls for an advanced information system that connects all companies involved in a TLC and provides them with the appropriate information needed for bidding and, from the customers’ aspect, allows the electronic ordering of logistics services.

Logistics

The main suggestion concerning the origin of logistics as a scientific discipline in economics stems from Oscar Morgenstern. The essence of Morgenstern’s theory is: ‘Logistics activity offers exactly defined quantities of assets and serves for each branch which needed these assets and serves in order with their intention to sustain branches at the same level in present or in higher position in the future. This leads from the origin and must be orientated or with other words transformed in space and time to reach the whole realization of these branches.’

As a science, up until the Second World War logistics only served military purposes. After the Second World War logistics became a civil science. Since then we can find many different definitions, including that given by Cooper (Cooper, 1993): the intention of logistics is to (in terms of order, quantity, quality, space and time) carry out the transportation of goods relative to the need to supplement business processes. It is intended for planning processes, executing and controlling the flow of goods, warehousing and managing information from the production of goods through to selling them to the final customer with the aim to satisfy the customer. Logistical costs have an important influence on the pricing of a product. This was shown in a survey in which 200 European companies participated. The results were that logistics costs make up between 7.7% and 22% of the final price of products (Kettinger et al., 1997). The research shows there is much cost-saving potential in logistics processes and a possible step is to consider logistics as part of the supply chain. Hence we can confidently rely on the following definition: logistics is that part of the supply chain process that plans, implements and controls the efficient, effective flow and storage of goods, services and related information from the point of origin to the point of consumption in order to meet customers’ requirements (Auramo et al., 2002).

E-logistics

It is difficult to define e-logistics comprehensively because the potential impact of e-business on logistics and Supply Chain Management is still not fully understood. One possible definition is that e-logistics simply means the processes needed to transfer goods sold over the Internet to customers (Auramo et al., 2002). Another and more sophisticated view is that e-logistics is a wide-ranging topic related to supply chain integration that has the effect of eliminating intermediaries (such as wholesaler or retailers) and fosters the emergence of new players like logisticians whose role is to adapt traditional logistics chains to take the requirements of e-business into account.

If we consider it more broadly, e-logistics means doing e-business within a TLC between companies (B2B) and outside of it between the TLC and customers (B2C) over the Internet. This whole integration of e-business ensures that from the outside, a TLC looks like one company even though it is composed of many. If we want to implement the e-logistics philosophy in all companies inside a TLC we must renovate their business processes. Renovated processes are the basis for implementing e-logistics through logistical processes and are necessary for results that will reflect an improvement through the added value chain. Figure 2 shows how a supply chain and logistics with appropriate information satisfy customers. To ensure an appropriate information flow from customers to suppliers, among suppliers and among customers, a TLC needs comprehensive e-logistics.

THE ROLE OF INFORMATION TECHNOLOGY IN SCM

Information technology (IT) is an important enabler of effective SCM. Much of the current interest in SCM from the IT point of view is motivated by technological
solutions that enable an SC change and the abundance of data an SC has to manage in order to manage operations effectively. IT is most commonly viewed as a support function in SCM since it spans all building blocks of the SC. IT provides a competitive advantage for many SCs. When applying SC strategies that reduce cost and lead times and improve service levels, the timeliness and availability of relevant information is critical. In addition, a growing number of companies are providing value-added IT-based services to their customers as a way of differentiating themselves in the marketplace, and developing strong long-term relationships with their customers.

The role of IT is not limited to its support function. In this article, business process modeling has been used in order to articulate and simulate possible business model proposals for the STLC.

The main purpose of developing and analyzing business process models is to find revenue and value generators within a value chain or a business model's value network. There have been a number of attempts to formally describe and classify a business process model. Venkatraman et al. (Venkatraman et al., 1998) defined a business process model as a coordinated plan to design strategy along three dimensions: customer interaction, asset configuration and knowledge leverage (Venkatraman, 2000).

A business process model is an abstraction of a business that shows how the business components are related to each other and how they operate. Its ultimate purpose is to provide a clear picture of the enterprise’s current state and to determine its vision for the future. There are several reasons for producing business process models:

• A business process model helps us understand the business: a primary goal of business process modeling is to expand our understanding of the business and to facilitate communication about the business.
• A business process model is a basis for creating suitable information systems: descriptions of the business are very useful for identifying the information systems needed to support the business. Business process models also act as a basis for engineering requirements when a particular information system is being designed.
• A business process model is a basis for improving the current business structure and operation: since it shows a clear picture of the business current state a business process model can be used to identify the changes required to improve the business.
• A business process model provides a polygon for experiments: a business process model can be used to experiment with new business concepts and to study the implications of changes for the business structure or operation.

A business process model provides a basis for identifying outsourcing opportunities; by using a business process model the core parts of a business system can be identified. Other parts considered less important can be delegated to external suppliers (Trkma et al., 2007).

**BUSINESS MODEL OF STLC**

A business model may be defined as a model of a company while doing business in a certain environment while a certain environment is everything that influences the business processes of a company, such as buyers, suppliers etc. It also shows a system that firstly enables the implementation of business processes in terms of providing added values or goods to clients or users, secondly provides different users at different levels inside the company with the optimal quantity of information and instructions needed to carry out individual procedures or work processes and activities and, thirdly, gives stakeholders an assurance of capital stability and capital profitability.

A business model determines the business rules which everybody must be able to abide by. In our case, these rules must be followed by the STLC members, which are: Viator & Vektor d.d., Intereuropa d.d., BTC d.d., Slovenske Železnice d.d., Luka Koper d.d. and Fersped d.d. To build the STLC business model we must determine an AS-IS model which shows the present business processes of all STLC members. Many different methods and techniques can be used for modeling business processes in order to yield an understanding of possible scenarios for improvement (Ould, 1995). IDEF0, IDEF3, Petri Nets, System Dynamics, Knowledge-based Techniques, Activity Based Costing and Discrete-Event Simulation are only some examples of widely used business process modeling techniques (Eatock et al., 2000). As noted by Homes (Hommes and Reijswoud, 2000) the rising popularity of business process modeling results in a rapidly growing number of modeling techniques and tools. However, most simulation software implements a model using the discrete-event method. In Kettinger et al. (Kettinger et al., 1997) an empirical review is given of existing methodologies, tools and techniques for a business process change. The authors also develop a reference framework to assist in the positioning of tools and techniques that help in re-engineering the strategy, people, management, structure, and technology dimensions of business processes. However, relevance is far more important than completeness (Davenport and Prusak, 1998) and simple models are far more understandable by non-specialists. Process modeling tools must be capable of showing interconnections between the activities and allowing a decomposition of the processes. These tools must help users conduct “what-if” analyses and identify and map no-value steps, costs, and process performance (bottleneck analysis). They should be able to develop AS-IS and TO-BE models of business processes which represent both existing and alternative processes. They must be
validated and tested before their implementation. They can be used to predict characteristics that cannot be directly measured, and can also predict economic and performance data that would otherwise be too expensive or impossible to acquire.

For the purpose of the project we used the Flowchart technique with the Optima! tool. Figure 3 shows the components of the business process.

![Diagram of business process components]

**Figure 3. Symbols used in the Optima! tool**

If we look at the AS-IS model (Figure 4) of Viator&Vektor d.d. as one of the members of the STLC we can notice five general processes: Order Acceptance, Organization of transportation, Realization of transportation, Forwarding and Warehousing. The organization of transport further (Figure 5) consists of Organization of transport with own transportation, Organization of transport with transportation of STLC members and Organization of transport with outsourced transportation. Other members of the STLC have a similar structure of their general business processes.

![Diagram of general processes at Viator&Vektor]

**Figure 4. General processes at Viator&Vektor d.d.**

**Figure 5. The subprocess of the Organisation of transportation**

The organization of transport at Viator&Vektor d.d. (Figure 5) involves three different processes for the same task. The processes presented in Figures 4 and 5 for Viator & Vektor are also executed in the other organizations in the STLC. The main problem is that these processes are executed in each organization in a different way. The main goal of the project is thus straightforward – the standardization and renovation of the existing processes.

The organizations involved in the STLC differ in the effectiveness of their different processes from order acceptance through to the realization of transport. In the STLC we must consider if the specialization of organizations is better than their generalization. Which ever decision the STLC will take, it should be properly backed up with an analysis of the business model and organizational changes, execution times, and business process changes.

**CONCLUSION AND FUTURE WORK**

The goal of our project is creation of a business model, process renovation along with the examination and reengineering of current business policies procedures and activities. We believe the new paradigm can only be supported by:

- creating an environment of technology, enlightenment and receptivity;
- treating this as a holistic organizational transformation, not a technical issue;
- challenging the core assumptions and value propositions; and
- proactively establishing a distinctive Internet presence.

This case has confirmed that the analysis and carefully applied simulation of business processes is useful since it provides an insight into policies, practices, procedures, organization, process flows and, consequently, shifts people's minds from functional to process organization.

The project of “The Modeling, Analyzing and Renovation, Standardization and Informatisation of business processes of the Slovenian Transport Logistics Cluster” is in the first phase of generating an AS-IS model. Future work will focus on renovating the AS-IS model and create an appropriate TO-BE model on which a business model can be built.

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